## PATENT COOPERATION TREATY

# PCT

## INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER		see Form PCT/ISA/220								
AWP63032W000	7.077.011		Il as, where applicable, item 5 below.								
International application No.	International filing date (day/month/year)		(Earliest) Priority Date (day/month/year)								
PCT/GB2004/003304	02/08/2004		04/08/2003								
Applicant			•								
ADCOCK TECHNOLOGY LIMITED											
This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.											
This International Search Report consists of a total of5 sheets.											
X It is also accompanied by a copy of each prior art document cited in this report.											
Basis of the report											
a. With regard to the language, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.											
The international sthis Authority (Ruli	search was carried out on the basis	of a transla	ation of the international application furnished to								
b. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, see Box No. 1.											
2. Certain claims were four	Certain claims were found unsearchable (See Box II).										
3. Unity of invention is lack	ting (see Box III).										
4. With regard to the title,											
	omitted by the applicant		•								
	the text is approved as submitted by the applicant. the text has been established by this Authority to read as follows:										
. —	:										
	•										
5. With regard to the abstract,			·								
	amitted by the applicant										
the text is approved as submitted by the applicant.  Ithe text has been established, according to Rule 38.2(b), by this Authority as it appears in Box No. IV. The applicant											
	n the date of mailing of this internal	ional searc	th report, submit comments to this Authority.								
6. With regards to the drawings,											
a. the figure of the drawings to be published with the abstract is Figure No											
X as suggested by the applicant.											
as selected by this Authority, because the applicant failed to suggest a figure.											
as selected by this Authority, because this figure better characterizes the invention.											
b none of the figures is to be	published with the abstract.										

International application No.

#### INTERNATIONAL SEARCH REPORT

PCT/GB2004/003304

Box No. IV Text of the abstract (Continuation of item 5 of the first sheet)

The present invention provides a tap (10) adapted for formation of female screw-threads in a plurality of metal parts. Each female screw-thread is capable of imparting translational motion to a threaded second member engaged therewith, the threaded second member having a matching male screw-thread and the translational motion occurring on relative rotation between the first metal part and the threaded second member. The tap (10) is fluteless and comprises a threaded portion (23) with a triangular form thread (11) with an angle of thread (gamma) in the range 29°-40° and radiussed crests (16). The present invention also relates to a method of using such a tap.

#### INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB2004/003304 A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B23G7/02 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) B23G F16B F16H B60N Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Category ° Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Α GB 2 324 752 A (RICHARD LLOYD LIMITED) 1,4-6,94 November 1998 (1998-11-04) 13, 16, 17 page 3, line 18 - page 5, line 4 figure US 5 405 227 A (HIS SYLVIE ET AL) Α 15 11 April 1995 (1995-04-11) column 1, line 67 - column 2, line 2 column 5, line 61 - line 64 figure 5 WO 02/094490 A (HAAKANSSON BJOERN ; Α 1,7 SANDVIK AB (SE)) 28 November 2002 (2002-11-28) page 5, line 9 - line 10 figures 1-3c -/--Further documents are listed in the continuation of box C. Patent family members are listed in annex. ° Special categories of cited documents : \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the \*A\* document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention filing date cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-\*O\* document referring to an oral disclosure, use, exhibition or other means ments, such combination being obvious to a person skilled \*P\* document published prior to the international filing date but later than the priority date claimed \*&\* document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 8 November 2004 24/11/2004 Name and mailing address of the ISA Authorized officer

Breare, D

European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,

Fax: (+31-70) 340-3016

## INTERNATIONAL SEARCH REPORT

International Application No
PCT/GB2004/003304

	DATABASE WPI Section PQ, Week 199436 Derwent Publications Ltd., London, GB;	Releva	ant to claim No.
A	Section PQ, Week 199436 Derwent Publications Ltd., London, GB;		1.6
	Class P52, AN 1994-291983 XP002304329 & RU 2 009 750 C1 (RIKMAN S F) 30 March 1994 (1994-03-30) abstract figure 2.1 left hand column of table on page 5		
A	EP 1 134 051 A (TANOI MFG CO LTD) 19 September 2001 (2001-09-19) column 3, line 1 - line 24 figures		1
Α .	US 2001/014625 A1 (MAIER DIETMAR ET AL) 16 August 2001 (2001-08-16) paragraph '0040! figures		1
4	US 3 802 015 A (CHASE D ET AL) 9 April 1974 (1974-04-09) column 2, line 66 - column 3, line 47 figures 1-3		1
	DEGARMO E PAUL; BLACK J TEMPLE; KOHSER RONALD A: "MATERIALS AND PROCESSES IN MANUFACTURING" 1984, MACMILLAN PUBLISHING COMPANY, NEW YORK, XP002304328 page 732, line 3 - page 733, line 12 page 740, line 36 - page 741, line 10 figures 27-11,27-21		1

### INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No
PCT/GB2004/003304

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
GB 2324752	Α	04-11-1998	NONE			
US 5405227	A	11-04-1995	FR CA DE DE EP JP	2692633 2098546 69310615 69310615 0575277 6081826	A1 D1 T2 A1	24-12-1993 18-12-1993 19-06-1997 18-12-1997 22-12-1993 22-03-1994
WO 02094490	A	28-11-2002	SE EP JP SE WO	519067 1389150 2004522606 0101812 02094490	A1 T A	07-01-2003 18-02-2004 29-07-2004 23-11-2002 28-11-2002
RU 2009750	C1	30-03-1994	NONE			
EP 1134051	A	19-09-2001	JP JP CN EP TW US	1134051	A A A1 B	14-10-2003 18-09-2001 31-10-2001 19-09-2001 01-06-2003 25-10-2001
US 2001014625	A1	16-08-2001	DE EP JP	19958827 1106292 2001214916	A1	21-06-2001 13-06-2001 10-08-2001
US 3802015	A	09-04-1974	AU AU BE CA CH DE FR GB IT JP SE	453451 5017672 812333 959205 565001 2300625 2167840 1386184 974299 48081180 389044	A A1 A1 A5 A1 A1 A B	03-10-1974 27-06-1974 01-07-1974 17-12-1974 15-08-1975 19-07-1973 24-08-1973 05-03-1975 20-06-1974 30-10-1973 25-10-1976